

Work Order ID 157967

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Item ID: D3784-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Seat Support Assembly, Center
 Start Date: 3/10/2017 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 3/17/2017 Req'd Qty: 2.00 ***2*** Customer:
 Reference:

Approvals: Process Plan: MF. Date: 17-3-6 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3784	Rev B								
100	Pick Kit	0.00							DAS 19 9-89
100									
Packaging	Memo	0.00							
Packaging									
110	Small Fab	0.00							DAS 19 9-89
110									
Small Fab	Memo	0.06							
Small Fab	1-assemble as per dwg D3784								
120	QC5- Inspect part completeness to step on W/O	0.00							DAS 30 9-89
120									
QC	Memo	0.01							
Quality Control									

17-3-6 2 0 17-3-6 2 MAR 06 2017

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Packaging Packaging	Identify as per dwg & Stock Location: <u>St 253</u> Memo	0.00 0.00			DAS 30 9-89	<u>2</u>			MAR 06 2017
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.03						DAS 21 9-89	MAR 07 2017
								DAS 21 9-89	MAR 07 2017

Picklist Print

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Parent Item: D3784-041

D3784-041

Parent Item Name: Seat Support Assembly, Center

Start Date: 3/10/2017

Required Date: 3/17/2017

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 08-05-19 new issue DD verified by:ec
IPP Rev:B 08-07-18 revB as per dwg DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN525-10R20 Screw		Purchased		No		110	Each	84.0000	2	4			DAS 19 9-89
										**	17-3-6		

Location	Loc Qty	Loc Code
GA	18	
m131305	18	
ST329	66	
m135530	66	

D3763-041 End Fitting Assembly	Manufactured	No				110	Each	0.0000	1	2			DAS 19 9-89
										B 155803 ① B 157871 ①	17-3-6		
D3763-045 End Fitting Assembly	Manufactured	No				110	Each	0.0000	1	2			DAS 19 9-89
										B 157872 ** ②	17-3-6		
D3770-1 Tube	Manufactured	No				110	Each	8.0000	1	2			DAS 19 9-89
										**	17-3-6		

Location	Loc Qty	Loc Code
ST254	8	
153061	4	
156509	4	

not pulled

D3763-041

End Fitting Assembly

D3763-045

D3763-045

End Fitting Assembly

D3770-1

D3770-1

Tube

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D3784-041

Parent Item Name: Seat Support Assembly, Center

Start Date: 3/10/2017

Required Date: 3/17/2017

Start Qty: 2.00

Required Qty: 2.00

MS21042L3

Purchased

No

110

Each

1,462.000

2

4

MS21042L3

Nut

**

17-3-6

DAS
19
9-89

Location

Loc Qty

Loc Code

FP001

100

m135945

100

GA

264

m134360

102

M136665

162

OVER007

300

m134360

0

M136665

300

ST303

798

M136554

500

M136838

298

NAS1149D0332J

Purchased

No

110

Each

1,098.000

2

4

NAS1149D0332J

Washer

**

17-3-6

DAS
19
9-89

Location

Loc Qty

Loc Code

FP001

10

m134848

10

GA

610

m134848

10

m136643

600

ST264

478

m136015

478